

# Fortimix<sub>®</sub> D4PC

# Environmentally sustainable process aid that increases throughput and consistency of silicone rubber.

Spherix<sub>®</sub> manufactures and markets post-industrial ceramic microspheres. Our products provide unique advantages for applications seeking better material integration, stronger properties, and faster processing.







**Fortimix** • **D4PC** is a general-purpose process aid that is compatible in all peroxide-cured silicone systems.

# **Applications**

**HRC Silicone** 

Enhances	Reduces
<ul> <li>Product uniformity and batch-to-batch consistency</li> <li>Flow</li> <li>Calendering</li> <li>Toughness</li> <li>Tear strength</li> <li>Surface gloss</li> </ul>	<ul><li>Compounding cycle times</li><li>Compounding mix time</li><li>Compression set</li></ul>

#### **Incorporation**

**For elastomeric systems**, addition recommended with polymer in a pre-mastication step before adding remaining ingredients as normal. Suggested dosage at 3% - 6% by weight.

# **Properties**

	Fortimix <sub>®</sub> D4PC
Color	Beige
Specific Gravity	2.3
Bulk Density	42 lb/ft³
D50	4 μm
Mohs Hardness	6
рН	7.0

# **Spherix Sales Contact:**

Bill Black, Sales Engineer | M: (704) 315-7616 O: (844) 774-3749 www.spherixproducts.com

